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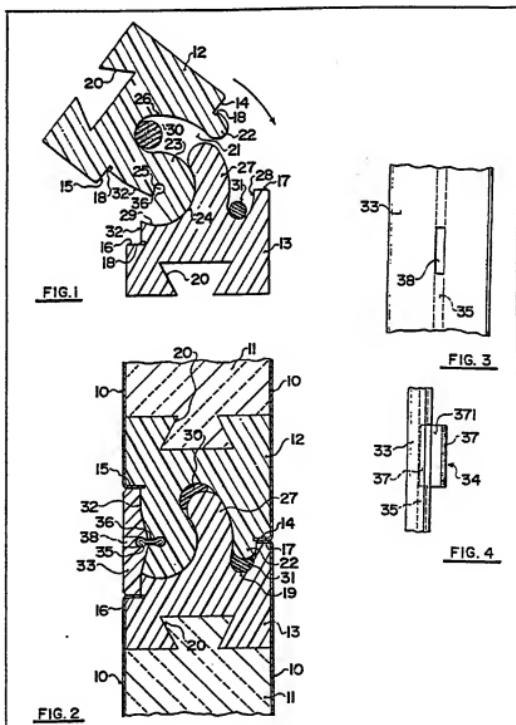
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(54) Pivotal assembly of insulated  
 wall panels

(57) The joint assembly comprises a  
 pair of strips 13, 12 secured to the  
 edges of respective panels by folding  
 the outer skins 10 and by a dovetail  
 joint 20 with the foam insulation  
 material 11. The connecting strips  
 provide a curved tongue 27 and  
 groove 21. The groove strip has a  
 pivotal body 23 of part-cylindrical

shape so that one strip can be pivoted  
 relative to the other for tongue 27 to  
 enter groove 21. Pivotal body 23 lies  
 to one side of tongue 27 and  
 intermediate the height thereof so that  
 in the desired orientation, the curved  
 surfaces of tongue 27 and groove 21  
 prevent withdrawal of tongue 27 by  
 linear movement. A locking strip 33  
 can be inserted into a groove; it  
 includes spaced clips 34.



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